



# 8 DRAWER 915MM HEAVY-DUTY TOPCHEST & 6 DRAWER 930MM HEAVY-DUTY ROLLCAB

MODEL NO: **PTB91508 & PTB93006**

Thank you for purchasing a Sealey product. Manufactured to a high standard, this product will, if used according to these instructions, and properly maintained, give you years of trouble free performance.

**IMPORTANT:** PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS & CAUTIONS. USE THE PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT IS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE AND/OR PERSONAL INJURY AND WILL INVALIDATE THE WARRANTY. KEEP THESE INSTRUCTIONS SAFE FOR FUTURE USE.



Refer to instructions



Wear protective gloves

## 1. SAFETY

- WARNING!** Ensure Health & Safety, local authority, and general workshop practice regulations are adhered to when using these units.
- ✓ Locate the units in a suitable work area.
- ✓ Keep the work area clean, uncluttered and ensure there is adequate lighting.
- WARNING!** Use the units on level and solid ground, preferably concrete.
- ✓ Keep the units clean and tidy in accordance with good workshop practice.
- ✓ Keep children and unauthorised persons away from the work area.
- \* **DO NOT** use these units for any purpose other than that for which they are designed.
- \* **DO NOT** use the units outdoors.
- \* **DO NOT** place the units in a damp or wet location or an area where there is condensation.
- \* **DO NOT** clean the units with any solvents which may damage the surfaces or the protective coating.
- \* **DO NOT** move the units with the drawers out. To avoid tipping, open one drawer at a time and close and secure all drawers whilst moving.
- \* **DO NOT** step on the drawers.

## 2. INTRODUCTION

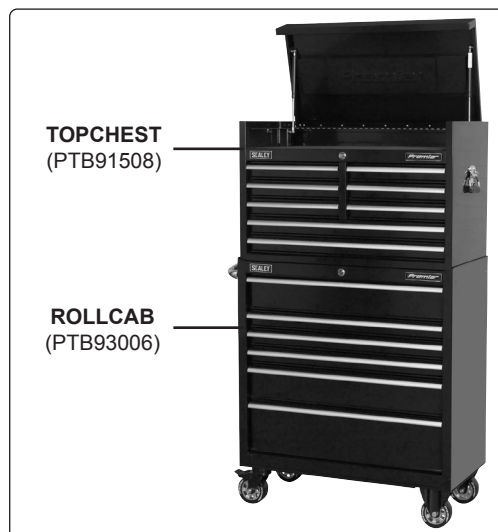
**TOPCHEST:** Heavy-duty welded steel construction for strength and durability. Textured powder coat finish. Ball-bearing drawer slides provide superior performance and carry heavier loads, double sets on large drawers. All drawers have full width sand blasted aluminium 'Lift & Latch' drawer pulls, making easy-access while preventing inadvertent opening when box is being moved. Heavy-duty exterior handles. Non-slip drawer liners supplied for all drawers. Gas struts fitted to lid for easy-opening. Integral locking system locks all drawers with the turn of a key. Supplied with two keys. Use with Model No. PTB93006 Rollcab or can be a standalone unit.

**ROLLCAB:** Heavy-duty welded steel construction for strength and durability. Textured powder coat finish. Ball-bearing drawer slides provide superior performance and carry heavier loads, double sets on large drawers. All drawers have full width sand blasted aluminium 'Lift & Latch' drawer pulls, making easy-access while preventing inadvertent opening when box is being moved. Tubular chrome plated exterior side handle. Supplied with non-slip drawer liners fitted to each drawer. Heavy-duty Ø125mm Mag style castors, two swivel with toe brakes and two fixed. Integral locking system locks all drawers with the turn of a key. Supplied with two keys. Supplied with 12mm PVC coated MDF worktop for use as a workbench when not used with a topchest. Use with Model No. PTB91508 Topchest or can be a standalone unit.

## 3. SPECIFICATION

**Model No:**.....**PTB91508**  
 Overall Size:..... 915 x 450 x 565mm  
 Medium 1/2 Drawer (x6):..... 385 x 385 x 60mm  
 Medium Drawer (x2):..... 825 x 385 x 60mm

**Model No:** .....**PTB93006**  
 Overall Size with/without handle:  
 ..... 1015 x 460 x 1047mm/930 x 460 x 1050mm  
 Medium Drawer (x3):..... 825 x 385 x 60mm  
 Large Drawer (x2): ..... 825 x 385 x 135mm  
 X-Large Drawer (x1):..... 825 x 385 x 210mm



## 4. ASSEMBLY

- ❑ **WARNING!** These units are heavy, obtain the help of at least one other person before attempting to unpack them.

### 4.1. INSTALL HANDLE (REFER TO FIG.1).

- 4.1.1. Position the holes and attach with the bolts provided. Tighten securely.

### 4.2. INSTALL WHEELS (ROLLCABS) (REFER TO FIG.2).

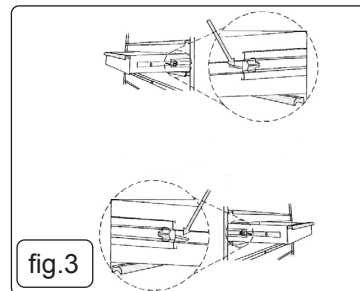
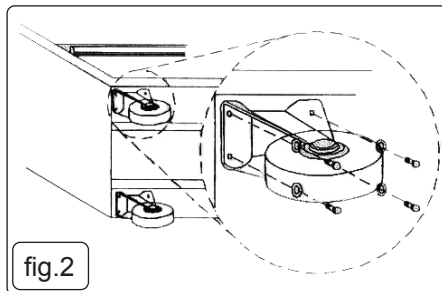
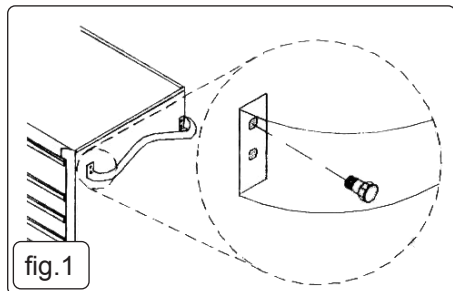
- 4.2.1. Carefully lay rollcab on its back, with a soft mat underneath for protection.
- 4.2.2. Install the two braked casters on the same end as the handle.
- 4.2.3. Insert the carriage bolts through washers, then through the casters and into the bottom of the cabinet. Tighten securely.
- 4.2.4. Install the fixed wheels on the opposite end to the handle.

### 4.3. REMOVE DRAWERS (REFER TO FIG.3).

- 4.3.1. Pull drawer out until it is almost fully extended.
- 4.3.2. Push up one black release lever, while pulling down the other hand black release lever.
- 4.3.3. Whilst holding the levers in these positions pull the drawer out until it is released from the drawer slide.

### 4.4. REPLACE DRAWERS (REFER TO FIG.3).

- 4.4.1. Extend the drawer slides from the tool chest/cabinet.
- 4.4.2. Insert the brackets on each side of the drawer into the slots in the chest/cabinet slides, being careful that they are properly positioned.
- 4.4.3. Once properly inserted, completely close the drawer to set the slides in their proper positions.

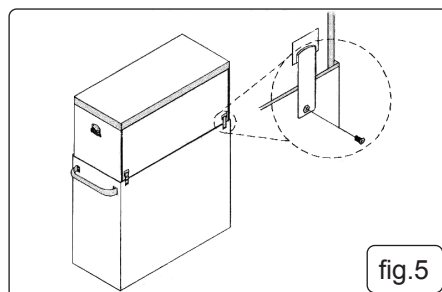
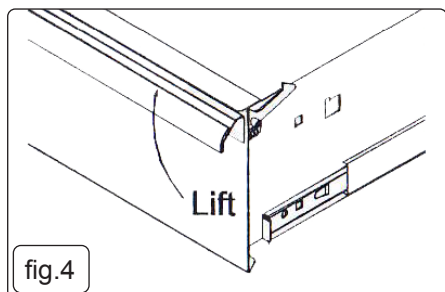


### 4.5. RAISE AND RELEASE DRAWER HANDLES (REFER TO FIG.4)

- 4.5.1. These units are equipped with raise and release drawer handles.
- 4.5.2. To open, lift up the drawer handle, whilst pulling it towards you. To close, shut the drawer firmly, until the latch engages.
- 4.5.3. If the drawer does not stay closed, the hook may be bent or it may rub against the drawer slides. To fix lightly bend the hook until the drawer will engage in the slide.

### 4.6. CHEST AND CABINET CONNECTION (REFER TO FIG.5) (OPTION PTB91508 OR PTB915TR)

- 4.6.1. Take out the work top from on top of the cabinet.
- 4.6.2. Place the chest on the cabinet.
- 4.6.3. Attach the connectors and make sure the hook head snaps into the square hole on the back of the chest. Fasten the screws to the cabinet.



## 5. MAINTENANCE

- 5.1. Lubricate the casters annually with bearing grease.
- 5.2. Lubricate the slides twice a year.
- 5.3. Periodically the drawer fronts, drawer trim and other surfaces should be cleaned with mild detergent and water.



### ENVIRONMENT PROTECTION

Recycle unwanted materials instead of disposing of them as waste. All tools, accessories and packaging should be sorted, taken to a recycling centre and disposed of in a manner which is compatible with the environment. When the product becomes completely unserviceable and requires disposal, drain any fluids (if applicable) into approved containers and dispose of the product and fluids according to local regulations.



REGISTER YOUR PURCHASE HERE

**Note:** It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice.

**Important:** No Liability is accepted for incorrect use of this product.

**Warranty:** Guarantee is 12 months from purchase date, proof of which is required for any claim.

**Jack Sealey Ltd t/a Sealey Group**, Kempson Way, Suffolk Business Park, Bury St Edmunds, Suffolk, IP32 7AR UK  
**Jack Sealey (EU) Ltd t/a Sealey Group**, Farney Street, Carrickmacross, Co. Monaghan, A81 PK68 Ireland  
Tel: 01284 757500 - Email: sales@sealey.co.uk - Web: www.sealey.co.uk